

THERMINOL®
from Eastman

THERMINOL® 59

heat transfer fluid

Wide operating range with excellent
low-temperature performance

–49° to 315°C
(–56° to 600°F)



THERMINOL[®] 59

heat transfer fluid

Physical and chemical characteristics

Therminol 59 heat transfer fluid is designed for use in nonpressurized/low-pressure, indirect heating systems. While Therminol 59 has a relatively high normal boiling point (289°C/553°F), the recommended bulk (315°C/600°F) and film (345°C/ 650°F) temperatures are greater. Therefore, proper care should be taken in the design of the system to minimize leakage, especially when operating above a bulk fluid temperature of 288°C (550°F).

The recommended bulk and maximum film temperature for Therminol 59 are based on industry-standard thermal studies. Operation at or below these temperature maximums can provide long service life under most operating conditions.

Actual fluid life is dependent on the total system design and operation and can vary by heat transfer fluid chemistry. As fluid ages, the formation of low- and high-boiling compounds may result. Low-boiling compounds should be vented from the system as necessary to a safe location away from personnel and sources of ignition and in compliance with applicable regulations and laws. The high-boiling compounds can be very soluble in the fluid. Significant overheating or fluid contamination will accelerate decomposition and may result in increased high-boiler and solids concentrations. Excess solids can typically be filtered for removal.

Eastman recommends that systems using Therminol 59 be blanketed with an atmosphere of inert gas to protect against the effects of fluid oxidation on its performance and life expectancy. Pressure relief device(s) should be installed where required.

Therminol 59 is noncorrosive to metals commonly used in the construction of heat transfer systems.

While Therminol 59 has a relatively high flash point, it is not classified as a fire-resistant heat transfer fluid. Consequently, the use of protective devices may be required to minimize fire risk, and users of Therminol 59 should check with their safety and risk management experts for specific instructions.

Eastman Therminol 59 heat transfer fluid offers excellent low-temperature pumping characteristics (pumpable at -49°C/-56°F) for problem-free start-ups in cold climates while offering thermal stability at a recommended bulk temperature of 315°C (600°F).

- Excellent pumpability supports operations to temperatures lower than possible with many other mineral oils.
- Non-sludge-producing chemistry enables life cycle operational cost efficiencies, including optimal pump seal life, fewer system cleanings between refills and superior fluid life.



Typical properties^a

Appearance	Clear, yellow to dark amber liquid
Composition	Alkyl-substituted aromatic
Recommended bulk temperature	315°C (600°F)
Maximum film temperature	345°C (650°F)
Normal boiling point	289°C (553°F)
Pumpability, at 300 mm ² /s (cSt)	−37°C (−35°F)
Pumpability, at 2,000 mm ² /s (cSt)	−49°C (−56°F)
Flash point, COC (ASTM D92)	146°C (295°F)
Flash point, PMCC (ASTM D93)	132°C (270°F)
Autoignition temperature (ASTM E659)	372°C (702°F)
Autoignition temperature (DIN 51794)	404°C (760°F)
Pour point (ISO 3016)	−68°C (−90°F)
Minimum liquid temperatures for fully developed turbulent flow ($N_{Re} > 10,000$)	
10 ft/s, 1-in. tube (3.048 m/s, 2.54-cm tube)	17°C (63°F)
20 ft/s, 1-in. tube (6.096 m/s, 2.54-cm tube)	0°C (32°F)
Minimum liquid temperatures for transitional region flow ($NV_{Re} > 2,000$)	
10 ft/s, 1-in. tube (3.048 m/s, 2.54-cm tube)	−16°C (4°F)
20 ft/s, 1-in. tube (6.096 m/s, 2.54-cm tube)	−24°C (−12°F)
Coefficient of thermal expansion at 200°C	0.000946/°C (0.000525/°F)
Heat of vaporization at maximum use temperature	226.9 kJ/kg (97.5 Btu/lb)
Total acidity (ASTM D664)	<0.2 mg KOH/g
Average molecular weight	207
Pseudocritical temperature	514°C (957°F)
Pseudocritical pressure	22.3 bar (323 psia)
Pseudocritical density	287 kg/m ³ (17.9 lb/ft ³)
Chlorine content, ppm (DIN 51577)	<10 ppm
Copper corrosion (ASTM D130)	<< 1a
Moisture content, maximum (ASTM E203)	200 ppm
Dielectric constant @ 23°C (ASTM D924)	2.52

^aThese data are based on samples tested in the laboratory and are not guaranteed for all samples. Contact us for complete sales specifications for Therminol 59. Does not constitute an express warranty. See disclaimer on the back page of this brochure.



To create your own customized table
with preferred properties, units of measure
and temperature intervals, visit
therminol.com/resources
and download the Therminol heat transfer fluid calculator.

Liquid properties of Therminol 59 heat transfer fluid by temperature^a (SI units)

Temperature		Liquid density	Liquid heat capacity	Heat of vaporization	Liquid enthalpy ^b	Liquid thermal conductivity	Liquid viscosity ^c		Vapor pressure ^d
°C	°F	kg/m ³	kJ/(kg·K)	kJ/kg	kJ/kg	W/(m·K)	cP (mPa·s)	cSt (mm ² /s)	kPa
-49	-56	1,024	1.46	388.5	-471	0.1256	2,050	2,000	—
-46	-51	1,022	1.47	386.7	-42.7	0.1254	1,180	1,150	—
-40	-40	1,018	1.49	383.2	-33.9	0.1251	454	446	—
-30	-22	1,011	1.52	377.4	-18.8	0.1245	133	131	—
-20	-4	1,003	1.55	371.7	-3.5	0.1239	53.3	53.1	—
-10	14	996	1.58	366.2	12.2	0.1233	26.5	26.6	—
0	32	989	1.62	360.7	28.2	0.1227	15.3	15.5	—
10	50	982	1.65	355.4	44.6	0.1220	9.87	10.1	—
20	68	974	1.68	350.2	61.2	0.1213	6.86	7.04	—
30	86	967	1.71	345.2	78.2	0.1206	5.05	5.22	—
40	104	960	1.75	340.2	95.5	0.1199	3.88	4.04	0.010
50	122	953	1.78	335.3	113.1	0.1191	3.08	3.23	0.021
60	140	945	1.81	330.6	131.0	0.1183	2.51	2.65	0.040
70	158	938	1.84	325.9	149.3	0.1175	2.09	2.23	0.072
80	176	931	1.88	321.4	167.9	0.1166	1.77	1.90	0.126
90	194	923	1.91	316.9	186.8	0.1157	1.52	1.64	0.212
100	212	916	1.94	312.6	206.1	0.1148	1.32	1.44	0.346
110	230	908	1.97	308.3	225.7	0.1139	1.16	1.27	0.549
120	248	901	2.01	304.1	245.6	0.1129	1.02	1.14	0.847
130	266	893	2.04	299.9	265.8	0.1120	0.912	1.02	1.28
140	284	886	2.07	295.9	286.4	0.1109	0.819	0.924	1.88
150	302	878	2.11	291.9	307.3	0.1099	0.740	0.842	2.71
160	320	871	2.14	287.9	328.5	0.1088	0.671	0.771	3.84
170	338	863	2.17	284.0	350.1	0.1077	0.613	0.710	5.34
180	356	855	2.21	280.2	372.0	0.1066	0.561	0.656	7.30
190	374	847	2.24	276.4	394.2	0.1055	0.516	0.609	9.84
200	392	839	2.27	272.5	416.8	0.1043	0.477	0.568	13.1
210	410	832	2.31	268.7	439.7	0.1031	0.442	0.531	17.2
220	428	823	2.34	264.9	463.0	0.1018	0.411	0.499	22.2
230	446	815	2.38	261.1	486.6	0.1006	0.383	0.470	28.5
240	464	807	2.41	257.3	510.5	0.0993	0.358	0.443	36.1
250	482	799	2.44	253.5	534.8	0.0980	0.335	0.420	45.3
260	500	790	2.48	249.6	559.4	0.0966	0.315	0.399	56.3
270	518	782	2.51	245.6	584.4	0.0953	0.297	0.380	69.4
280	536	773	2.55	241.6	609.7	0.0939	0.280	0.362	84.8
290	554	764	2.58	237.5	635.4	0.0924	0.265	0.347	103
300	572	755	2.62	233.4	661.4	0.0910	0.251	0.332	124
310	590	745	2.66	229.1	687.8	0.0895	0.238	0.319	148
320	608	736	2.69	224.7	714.5	0.0880	0.226	0.307	176
330	626	726	2.73	220.1	741.6	0.0865	0.215	0.297	207

Liquid properties of Therminol 59 heat transfer fluid by temperature^a (English units)

Temperature		Liquid density		Liquid heat capacity	Heat of vaporization	Liquid enthalpy ^b	Liquid thermal conductivity	Liquid viscosity ^c		Vapor pressure ^d
°F	°C	lb/gal	lb/ft ³	Btu/(lb·°F)	Btu/lb	Btu/lb	Btu/(ft·h·°F)	lb/(ft·h)	cSt (mm ² /s)	psia
-56	-49	8.55	64.0	0.349	1671	-20.3	0.0726	4,970	2,000	—
-50	-46	8.53	63.8	0.352	166.3	-18.1	0.0725	2,640	1,070	—
-40	-40	8.49	63.5	0.356	164.9	-14.6	0.0723	1100	446	—
-20	-29	8.43	63.0	0.364	162.1	-7.4	0.0720	286	117	—
0	-18	8.36	62.5	0.373	159.4	0.0	0.0716	109	44.8	—
20	-7	8.29	62.0	0.381	156.7	7.5	0.0712	52.7	21.9	—
40	4	8.23	61.5	0.390	154.2	15.3	0.0708	30.2	12.7	—
60	16	8.16	61.0	0.398	151.7	23.1	0.0703	19.4	8.18	—
80	27	8.09	60.5	0.407	149.2	31.2	0.0699	13.5	5.74	—
100	38	8.02	60.0	0.416	146.8	39.4	0.0694	9.91	4.26	0.001
120	49	7.96	59.5	0.424	144.5	47.8	0.0689	7.63	3.31	0.003
140	60	7.89	59.0	0.433	142.2	56.4	0.0684	6.07	2.65	0.006
160	71	7.82	58.5	0.441	140.0	65.1	0.0679	4.95	2.19	0.011
180	82	7.75	58.0	0.450	137.8	74.0	0.0673	4.13	1.84	0.021
200	93	7.68	57.5	0.459	135.7	83.1	0.0668	3.50	1.57	0.036
220	104	7.62	57.0	0.468	133.6	92.4	0.0662	3.00	1.36	0.062
240	116	7.55	56.5	0.476	131.6	101.8	0.0656	2.61	1.19	0.102
260	127	7.48	55.9	0.485	129.6	111.4	0.0649	2.29	1.06	0.162
280	138	7.41	55.4	0.494	127.7	121.2	0.0643	2.03	0.945	0.251
300	149	7.34	54.9	0.503	125.8	131.2	0.0636	1.81	0.851	0.378
320	160	7.27	54.4	0.512	123.9	141.3	0.0629	1.62	0.771	0.557
340	171	7.19	53.8	0.520	122.0	151.7	0.0622	1.47	0.703	0.802
360	182	7.12	53.3	0.529	120.2	162.2	0.0615	1.33	0.645	1.13
380	193	7.05	52.7	0.538	118.3	172.8	0.0607	1.22	0.595	1.57
400	204	6.98	52.2	0.547	116.5	183.7	0.0600	1.11	0.551	2.14
420	216	6.90	51.6	0.556	114.7	194.7	0.0592	1.03	0.513	2.88
440	227	6.83	51.1	0.565	112.9	205.9	0.0584	0.948	0.479	3.81
460	238	6.75	50.5	0.574	111.1	217.3	0.0576	0.879	0.449	4.97
480	249	6.67	49.9	0.583	109.2	228.9	0.0567	0.817	0.422	6.41
500	260	6.59	49.3	0.593	107.4	240.7	0.0559	0.762	0.399	8.17
520	271	6.51	48.7	0.602	105.5	252.6	0.0550	0.713	0.378	10.3
540	282	6.43	48.1	0.611	103.6	264.7	0.0541	0.669	0.359	12.8
560	293	6.35	47.5	0.621	101.6	277.0	0.0532	0.629	0.342	15.9
580	304	6.26	46.9	0.630	99.6	289.6	0.0522	0.593	0.326	19.5
600	316	6.18	46.2	0.640	97.5	302.2	0.0513	0.560	0.313	23.6
620	327	6.09	45.5	0.649	95.4	315.1	0.0503	0.530	0.300	28.5

^aRecommended bulk temperature 315°C (600°F). These data are based on samples tested in the laboratory and are not guaranteed for all samples. Contact us for complete sales specifications for Therminol 59.

^bLiquid enthalpy basis is -178°C (0°F).

^c1 cSt = 1 mm²/s and 1 mPa·s = 1 cP.

^d100 kPa = 1 bar.

Total Lifecycle Care™

Total Lifecycle Care is a comprehensive service that uses analytics, sampling and training to prevent heat transfer system failures, ensuring safe, efficient and uninterrupted operations.

- Offers industry-leading technical support
- Provides data through Fluid Genius™ for informed decision-making
- Helps minimize unexpected downtime and maintenance costs
- Assists in maximizing fluid life
- Enables safe working environments through tailored safety training
- Helps keep systems running smoothly



Comprehensive support services

- **In-service heat transfer fluid sample analysis**

Eastman provides comprehensive testing services to extend heat transfer fluid life and ensure system performance by detecting contamination, moisture and degradation through key tests like acid number, viscosity, insoluble solids and moisture content.



- **Fluid Genius™**

Fluid Genius is a web-based portal and sampling service that simplifies fluid sample management by providing expert analysis, fluid condition monitoring, lifespan prediction, early maintenance alerts, technical support and access to a comprehensive knowledge base. Learn more at fluidgenius.net.



Operational efficiency

- **System design support**

Eastman collaborates with leading manufacturers to provide expert support in heat transfer system design, performance, fluid selection, and compliance, offering seminars, technical visits, and on-site audits to improve system reliability and efficiency.



- **Start-up assistance**

Eastman offers start-up assistance by reviewing procedures and recommending improvements to streamline systems and reduce common issues, with support available from local technical specialists or on-site visits.



- **Flush and refill guidance**

Therminol FF is specially formulated to clean liquid-phase heat transfer systems. After flushing with Therminol FF, refill the system with the appropriate Eastman heat transfer fluid to ensure optimal performance. Contact your local Eastman technical specialist to learn more and get expert guidance.



- **Compliance support**

Our team provides guidance to help you achieve and maintain regulatory compliance related to safety, health and environmental standards, ensuring your operations meet the necessary requirements.



- **Environmental impact**

Eastman supports your sustainability goals by advising on waste heat recovery and water-lean utility deployments using Therminol products to reduce CO₂ emissions and water consumption.



Operational and safety awareness training

- **Operational training**

Eastman's customized training programs improve expertise in fluid selection and heat transfer system operation for technicians, supervisors, maintenance staff and engineers through core and specialized sessions to enhance design, improve safety and reduce costs.



- **Safety awareness training**

At Eastman, we approach safety with a zero-incident mindset. We offer our customers safety awareness training that focuses on the design start-up, operation and maintenance of heat transfer fluid systems to help ensure safe, efficient operations.



- **Expert global assistance**

Get direct access to experienced technical service specialists who can help answer questions regarding heat transfer fluid selection, system start-ups, system design and operational issues.



For more information, visit therminol.com.

EASTMAN

Eastman Corporate Headquarters

P.O. Box 431
Kingsport, TN 37662-5280 U.S.A.

U.S.A. and Canada, 800-EASTMAN (800-327-8626)
Other locations, +(1) 423-229-2000

eastman.com/locations

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